ADF500160

NSWC TR 81-295

# THE RESPONSE OF A CYLINDRICAL SHELL TO BULK CAVITATION LOADING

BY MARTIN H. MARCUS
RESEARCH AND TECHNOLOGY DEPARTMENT

**JANUARY 1983** 

Approved for public release, distribution unlimited

STIC ELECTE JUN 1 6 1983

TIC FILE COPY



## **NAVAL SURFACE WEAPONS CENTER**

Dahlgren, Virginia 22448 • Silver Spring, Maryland 20910

UNCLASSIFIED
SECURITY CLASSIFICATION OF THIS PAGE (When Date Entered)

REPORT DOCUMENTA		BEFORE COMPLETING FORM
1. REPORT NUMBER	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG HUMBER
NSWC TR 81-295	AD-A130 03	b
4. TITLE (and Subtitle)		S. TYPE OF REPORT & PERIOD COVERED
THE RESPONSE OF A CYLINDRICA	L SHELL TO BULK	Final; July 1980 - June 1981
CAVITATION LOADING		6. PERFORMING ORG. REPORT NUMBER
7. AUTHOR(e)		B. CONTRACT OR GRANT NUMBER(s)
Martin H. Marcus		
marchina. Marcus	·	·
9. PERFORMING ORGANIZATION NAME AND	DDRESS	10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS
Naval Surface Weapons Center	(Code R14)	i
White Oak,		63610N; 50-199-600;
Silver Spring, Maryland 209	10	0; 3U22CA120
11. CONTROLLING OFFICE NAME AND ADDRE	ISS	12. REPORT DATE
		January 1983
		13. NUMBER OF PAGES
M. WANTARING ACENCY WANT & ARREST	· · · · · · · · · · · · · · · · · · ·	18. SECURITY CLASS. (of this report)
14. MONITORING AGENCY NAME & ADDRESS	t different from Controlling Office)	is. SECURITY CEASS. (or time report)
	•	UNCLASSIFIED
`.		154. DECLASSIFICATION DOWNGRADING SCHEDULE
16. DISTRIBUTION STATEMENT (of this Report	1	
Approved for public release;  17. DISTRIBUTION STATEMENT (of the obstract		·
17. DISTRIBUTION STATEMENT (of the souther	t entered in Block 30, it ditterent inc	on reporty
18. SUPPLEMENTARY NOTES		
19. KEY WORDS (Continue on reverse side if nec	and Identify by black sumber	<u> </u>
Fluid-Structure Interaction	Finite Element Me	
	Transient Respons	
Explosions Cavitation		
Bulk Cavitation		
20. ASSTRACT (Continue on reverse side if neci	seeary and identify by block number)	
An analysis is develope	d for the response of	a cylindrical shell to a
bulk cavitation loading. Du	e to the fluid-struct	ure interaction inherent
in the problem, it is conven		
couples the fluid and struct		
Approximation (DAA) and solv	es for the structural	response with the finite
element method. In the exam	ple treated it appear	s that the bulk cavitation
loading may be as damaging t	o the shell as the di	rect shock of the explosives.

DD 1 JAN 73 1473 EDITION OF 1 NOV 65 IS OBSOLETE

UNCLASSIFIED

S/N 0102- LF- 014- 6601

	UNCLASSIFIED	<del></del>
SECURIT	Y CLASSIFICATION OF THIS PAGE (When Date En	
•		
Ì		
	•	•
	•	•
	•	
	• .	•
	•	·
		•

S/N 0102- LF- 014- 6601

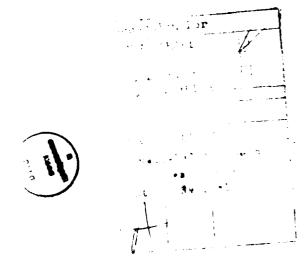
#### FOREWORD

An analysis is developed for the response of a cylindrical shell to a bulk cavitation loading. Due to the fluid-structure interaction inherent in the problem, it is convenient to use the USA-STAGS code. This program couples the fluid and structural motions using the Doubly Asymptotic Approximation (DAA) and solves for the structural response with the finite element method. In the example treated it appears that the bulk cavitation loading may be as damaging to the shell as the direct shock of the explosive.

Approved by:

J. F. PROCTOR, Head

Energetic Materials Division



#### CONTENTS

Chapter		Page
. 1	INTRODUCTION	1
2	BULK CAVITATION LOADING 2-1 BULK CAVITATION	2 2 2 4 6 9
3	PROCEDURE	13
4	RESULTS AND DISCUSSION	16
	BIBLIOGRAPHY	19
•	ILLUSTRATIONS	٠
	ILLUSTRATIONS	_
Figure		Page
1	GEOMETRY FOR CAVITATION CALCULATIONS	3
2	CAVITATION CLOSURE SEQUENCE	5
3	EXPERIMENTAL PRESSURE-TIME HISTORY FOR 30.8 KG (68 LB) CHARGE OF PENTOLITE	7
4	BULK CAVITATION FOR 30.8 KG (68 LB) CHARGE OF PENTOLITE	8
5	CLOSURE PRESSURE COMPARISON FOR 30.8 KG (68 LB) CHARGE OF PENTOLITE	10
6	BULK CAVITATION FOR 18141 KG (40,000 LB) CHARGE OF HBX-1	11
7	CALCULATED PRESSURE-TIME HISTORY FOR 18141 KG (40,000 LB) CHARGE OF HBX-1	12
8	TIME STEP SIZES FOR FLUID-STRUCTURE ANALYSIS	15
9	STRESS ON CYLINDER AT ELEMENT NEAREST EXPLOSIVE	17

#### CHAPTER 1

#### INTRODUCTION

The concern of this report is to analyze the response of structures to bulk cavitation loading, a problem of great interest to the Navy. An analysis is given for a cylindrical shell loaded first by a direct explosion pressure wave, then loaded by the surface reflection effects, including bulk cavitation closure.

The explosion loading has three phases:

- i) the direct pressure,
- ii) the pressure cutoff by cavitation, and
- iii) the reloading at cavitation closure.

The USA-STAGS<sup>3</sup> structural computer program analyzes pressure loadings in an infinite acoustic medium on shells modeled with finite elements. This program can handle the first phase of the loading. The second phase of the analysis concerns the absence of loading on a structure initially set in motion in a gaseous medium. With no fluid-structure interaction, program STAGS<sup>4</sup> can handle this phase. The third phase again requires USA-STAGS.

The above procedure is undertaken for a finite element model of a 5.08 cm (2 in) length by 12.7 cm (5 in) radius steel cylindrical shell with a thickness of 8.19 mm (0.323 in). The cylinder has a 54.9 m (180 ft) standoff from a 18,141 kg (40,000 lb) charge of HBX-1.

<sup>&</sup>lt;sup>1</sup>Snay, H. G., and Kriebel, A. R., "Surface Reflection of Underwater Shock Waves," NOLTR 70-31, Mar 1970.

<sup>&</sup>lt;sup>2</sup>Gordon, J., and Costanza, F., "An Analysis of Eulk Cavitation in Deep Water," DTNSRDC LTR #1770-58, Aug 1980.

<sup>&</sup>lt;sup>3</sup>DeRuntz, J. A., and Brogan, F. A., "Underwater Shock Analysis of Non-Linear Structures, A Reference Manual for the USA-STAGS Code (Version 2)," LMSC-D633864, Contract No. DNA 001-78-C-0029, Jan 1979.

<sup>&</sup>lt;sup>4</sup>Almroth, B. O., Brogan, F. A., and Stanley, G. M., "Structural Analysis of General Shells," Volume II, User Instructions for STAGS, Structural Mechanics Laboratory, Lockheed, Palo Alto Research Lab, Palo Alto, California, Mar 1978.

#### CHAPTER 2

#### BULK CAVITATION LOADING

#### 2-1 Bulk Cavitation

The term "cavitation" refers to the vaporization of water caused by a pressure drop below the vapor pressure of water. The term "bulk cavitation" refers to cavitation caused by reflection of an underwater explosion shock wave at the water surface.

#### 2-1-1 Cavitation Boundaries

Figure 1 shows the geometry of the problem. " $R_1$ " denotes the length of the direct path from the explosive charge to the gage. " $R_2$ " is the length of the path reflecting at the surface, the image path. " $\alpha$ " is the angle of descent of the image path, and "d" is the charge depth. According to Arons, at the upper cavitation boundary the total pressure is zero. Using similitude relationships to describe the direct and reflected pressures and an exponential time decay law for the direct pressure, one obtains:

$$K(\frac{W^{1/3}}{R_1})^a e^{-t/\theta} - K(\frac{W_1^{1/3}}{R_2})^a + P_a + \gamma(R_2 \cos \alpha - d) = 0$$
 (1)

which is equation (7) from Gaspin and Price<sup>6</sup>. "K" and "a" are similitude constants while " $\theta$ " is the exponential decay constant. "Pa" and " $\gamma$ " are the atmospheric pressure and the specific weight of water. The arrival time difference, t, is simply:

$$t = \frac{R_2 - R_1}{c} \tag{2}$$

where "c" is the speed of sound in water. "W" and " $W_i$ " are the charge weight and image charge weight, respectively. The image charge weight is an apparent weight representing the pressure due to surface reflection. The image charge weight varies only in the cavitated region and such that the pressure in the region is zero.

<sup>&</sup>lt;sup>5</sup>Arons A. B., Yennie, D. R., Cotter, T. P., "Long Range Shock Propagation in Underwater Explosion Phenomena II," <u>Underwater Explosions Research</u>, Volume I, The Shock Wave, 1950, pp. 1473-1583.

<sup>&</sup>lt;sup>6</sup>Gaspin, J. B., and Price, R. S., "The Underpressure Field from Explosions in Water as Modified by Cavitation," NOLTR 72-103, May 1972.

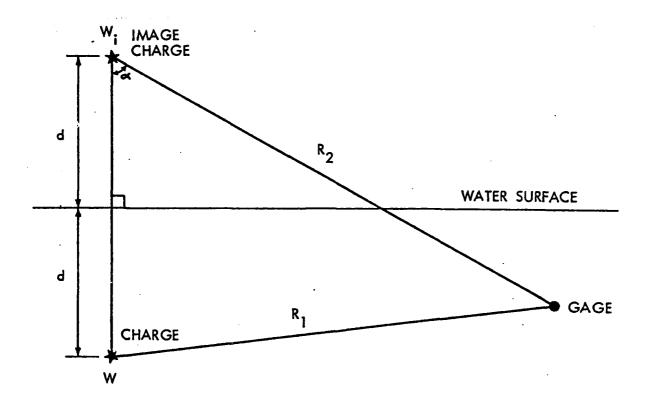


FIGURE 1. GEOMETRY FOR CAVITATION CALCULATIONS (FROM NOLTR 72-103)

The charge weight equals the image charge weight above the cavitated region; thus, Arons finds the top of the cavitated region by setting:

$$W_i = W (3)$$

Arons obtains the bottom of the cavitated region using the restriction:

$$\frac{\mathrm{dW}}{\mathrm{dR}_2} = 0 \tag{4}$$

since the image weight remains constant at locations under the cavitated region.

#### 2-1-2 Cavitation Closure

Surface reflection causes the surface layer of water to spall upward. A one-dimensional view of this is seen in Figure 2. The upper region remains liquid, the middle region cavitates, and the lower region does not spall. The water from the cavitated region below the closure depth spalls and returns to its original location. When this layer of water, whose top is rising, meets the falling upper layer of water, cavitation closure occurs.

Snay and Kriebel<sup>8</sup> derive the closure depth by equating the times at which the upper and lower layers are at the same depth. Calling "D" the closure depth and defining the constant K as

$$K = \frac{c \theta}{2 \cos \alpha}, \tag{5}$$

the equation for closure depth is

$$1 + \frac{D}{K} + \frac{P_a}{\gamma K} = \exp(D/K) \tag{6}$$

from equation (5.9) of Snay and Kriebel9.

This can be solved numerically, or one may use the approximate solution,

$$D = 4 K \cdot 6212 \tag{7}$$

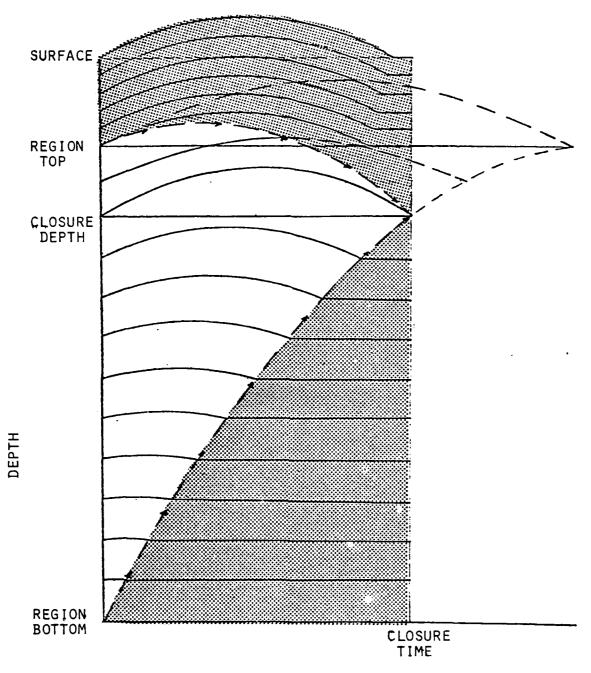
obtained from Figure 16 of Walker and Gordon 10.

<sup>&</sup>lt;sup>7</sup>Arons, A. B., Yennie, D. R., Cotter, T. P., "Long Range Shock Propagation in Underwater Explosion Phenomena II."

<sup>&</sup>lt;sup>8</sup>Snay, H. G., and Kriebel, A. R., "Surface Reflection of Underwater Shock Waves."

<sup>&</sup>lt;sup>9</sup>Snay, H. G. and Kriebel, A. R., "Surface Reflection of Underwater Shock Waves."

<sup>&</sup>lt;sup>10</sup>Walker, R. R., and Gordon, J. D. "A Study of Bulk Cavitation Caused by Underwater Explosions," DTMB Report 1896, Sept 1966, AD 643 548.



TIME

FIGURE 2. CAVITATION CLOSURE SEQUENCE

Snay and Kriebelll give the spall velocity as:

$$v = \frac{2P_F\theta}{\rho K} \exp (-D/K)$$
 (8)

where "p" is the density of water. Assuming the spall velocity equals the closure velocity and assuming acoustic impedance, the closure pressure is

$$p_{c} = \frac{1}{2} \rho c v \tag{9}$$

where c is the sound speed in water.

Using the similitude relationship for the initial direct province, PF,

$$P_{F} = A(\frac{W^{1/3}}{R_{1}})^{a} \tag{10}$$

the closure time, tc, is

$$t_{c} = \frac{2P_{F}\theta}{\gamma(D+K)+P_{a}}$$
 (11)

which is equation (5.10) in Snay and Kriebel 12.

#### 2-2 Verification of Bulk Cavitation Theory

Of great interest is the pressure-time history of water undergoing bulk cavitation. Figure 3, from Gaspin  $^{13}$ , shows one such pressure-time history measured at 3.05 m (10 ft) depth and 51.8 m (170 ft) horizontal range from a 30.8 kg (68 lb) pentolite sphere at 21.3 m (70 ft) depth of burst.

Using the analysis in Section 2-1, one can obtain the cavitation boundary and closure curves. Figure 4 shows these curves from the explosion described above. Noting the distance of the gage to the explosive charge and its image, and the location of the closure point whose pressure first reaches the gage, we can calculate the closure pressure. The theoretical closure is characterized by only one point on the closure curve; thus, its pressure is a step input ending when the surface reflection of the closure reaches the gage.

<sup>11</sup>Snay, H. G., and Kriebel, A. R., "Surface Reflection of Underwater Shock Waves."

<sup>12</sup>Snay, H. G., and Kriebel, A. R., "Surface Reflection of Underwater Shock Waves."

<sup>13</sup>Gaspin, J. B., "Experimental Investigations of the Effects of Underwater Explosions on Swimbladder Fish, I: 1973 Chesapeake Bay Tests."

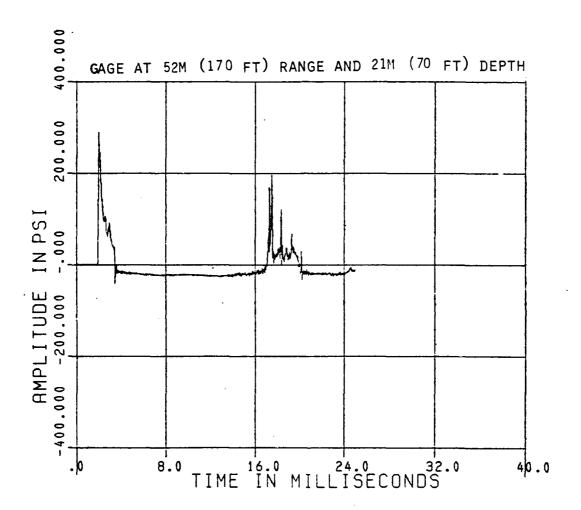


FIGURE 3. EXPERIMENTAL PRESSURE—TIME HISTORY FOR 30.8 KG (68 LB) CHARGE OF PENTOLITE

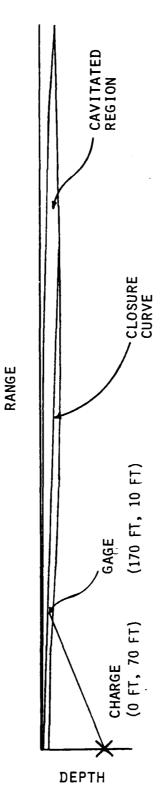


FIGURE 4. BULK CAVITATION FOR 30.8 KG (68 LB) CHARGE OF PENTOLITE

Figure 5 plots the predicted closure pressure against the experimental pressure-time history for the above explosion. Differences between the predicted direct pressure, an exponential decay in time, and its experimental counterpart are so slight that the predicted direct pressure is not plotted. At closure, the curves differ in shape; however, the average overpressure magnitudes agree to within 15%. .... closure pulses start at slightly different times, but their durations agree to within 15%.

For the structural analysis in the next chapter, we can improve the pressure prediction empirically. A typical pressure-time history is obtained from data and compared to its corresponding empirically determined similitude pressure-time history. The resulting scale factors are applied to the empirical similitude pressures for the explosive configuration of interest and highly accurate pressures are obtained.

#### 2-3 Application of Bulk Cavitation Theory

Of recent interest is the pressure-time history from a 18141 kg (40,000 lb) charge of HBX-1 at 61.0 m (200 ft) depth of burst. Using the analysis in Section 2-1, we obtain the cavitation boundary and closure curves and present them in Figure 6. The pressure-time history corresponding to 305 m (100 ft) horizontal range and 4.88 m (16 ft) depth is shown in Figure 7. Closure is estimated to occur at 4.57 m (15 ft) depth for this range. Judging from the pressure comparison in Figure 5, one expects the predictions for the time at which closure begins and the shape of the closure pulse to contain some error. However, an error in closure time is not likely to affect the damage of a structure subjected to this loading. Also, the calculated closure pulse shape lacks detail, but this may not represent a serious difficulty since in Figure 5 the measured and calculated closure pulses appear to have approximately the same impulse.

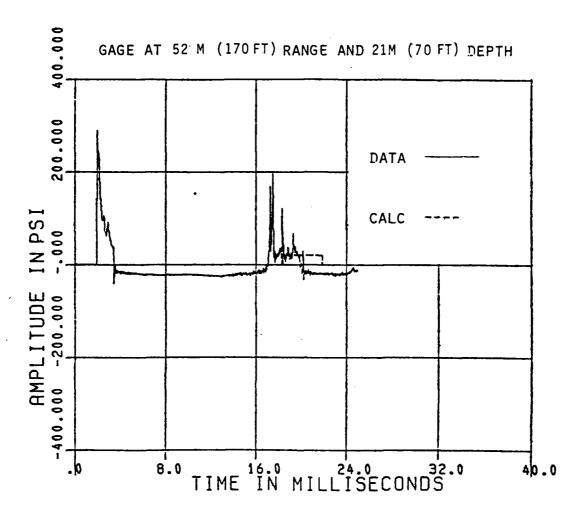


FIGURE 5. CLOSURE PRESSURE COMPARISON FOR 30.8 KG (68 LB) CHARGE OF PENTOLITE

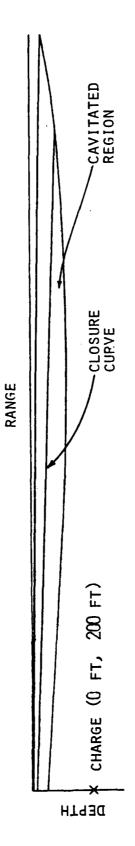


FIGURE 6. BULK CAVITATION FOR 18141 KG (40,000 LB) CHARGE OF HBX-1

And the second control of the second control

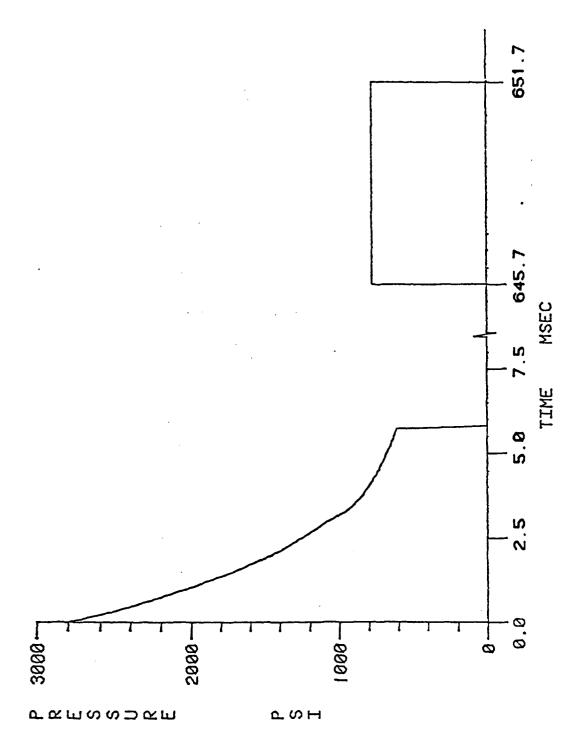


FIGURE 7. CALCULATED PRESSURE-TIME HISTORY FOR 18141 KG (40,000 LB) CHARGE OF HBX-1

#### CHAPTER 3

#### **PROCEDURE**

For underwater structures in dynamic loading, fluid-structure interaction must be taken into account. Of the prominent techniques for the treatment of fluid-structure interaction is the DAA (Doubly Asymptotic Approximation) $^{14}$ . Of the structural computer programs implementing the DAA, USA-STAGS has given good results $^{15}$ .

As discussed earlier, a pressure-time history in a medium undergoing bulk cavitation has three phases:

- i) the direct pressure,
- ii) zero pressure due to cavitation, and
- iii) a positive pressure (assumed constant in this analysis) due to cavitation closure.

The first phase concerns the direct pressure from the explosion described in Section 2-3. Fluid surrounds the cylinder, so USA-STAGS is used to predict the response. In the second phase STAGS, without fluid-structure interaction, predicts the deformation. Finally, USA-STAGS restarts the problem from the end of the second phase and predicts the deformation due to a constant incident pressure.

In the first phase, the calculation must take into account the spherical spreading of the direct pressure wave. There is no pressure in the second phase, but the closure pulse in the third phase effectively does not spread. The point on the closure curve closest to the gage is preceded and followed by points with similar closure times and pressures. Also, the bulk cavitation problem has radial symmetry around the vertical axis of the explosive. Thus the pressure is the same in the angular direction and nearly the same in the radial direction. With nearly symmetric behavior in two almost perpendicular directions, the closure pressure can be called plane.

<sup>14</sup>Geers, T. L. "Transient Response Analysis of Submerged Structures," in <u>Finite</u>
<u>Elements Analysis of Transient Non-Linear Behavior</u>, AMD Vol. 14, ASME, New York
1975.

<sup>15</sup>Giltrud, M. E., and Lucas, D. S., "A Numerical Comparison with an Exact Solution for the Transient Response of a Cylinder Immersed in a Fluid," Shock and Vibration Bulletin, Sep 1979.

The model target is a 5.08 cm (2 in) length by 12.7 cm (5 in) radius steel cylindrical shell with 8.19 mm (0.323 in) thickness. It is placed at the location mentioned in Section 2-3 and oriented for the direct pressure to hit it at normal incidence. Its structural model has 24 15° elements, making one 360° full model.

For the numerical integration of the structural equations, an implicit method by K. C. Park $^{16}$  is used. The time step sizes used in this analysis are shown in Figure 8.

<sup>16</sup>Park, K. C., "An Improved Stiffly Stable Method for Direct Integration of Non-Linear Structural Dynamics," <u>Jour. App. Mech.</u>, Vol. 42, 1975, pp. 464-470.

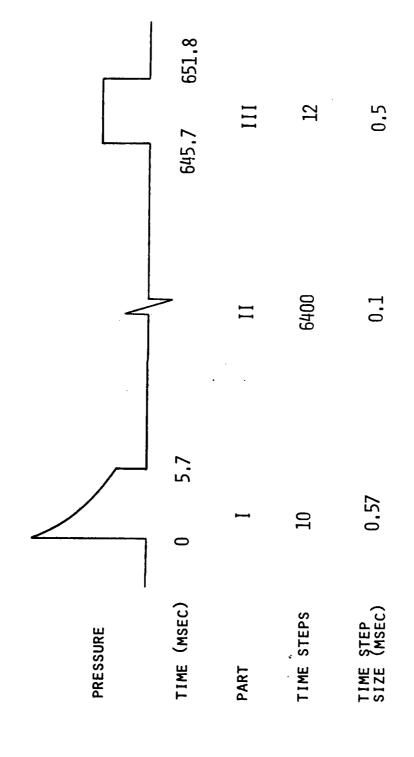


FIGURE 8. TIME STEP SIZES FOR FLUID-STRUCTURE ANALYSIS

#### CHAPTER 4

#### RESULTS AND DISCUSSION

The transient analysis required 800 central processor seconds on a CDC Cyber computer. Although results are available in the forms of displacements, velocities, and pressure on the shell, the Von Mises stress criterion indicates yielding and is more appropriate for those interested in structural damage.

Figure 9 shows the Von Mises stress versus time for the part of the structure nearest the explosive charge. The solid curve shows the stress from the direct shock and the dashed curve shows the stress from the cavitation closure. The closure comes 640 msec after the direct shock, but the curves in Figure 9 are presented together for the sake of comparison.

The maximum stress from the direct shock is higher than the maximum stress from closure but for the latter half of the plot, the stresses are nearly the same. If the yield stress of the material were 209 MPa (30 Ksi), then the structure under this load would be dented twice. But it would be dented at two opposite locations, since the closure pulse strikes from above.

In conclusion, bulk cavitation closure may be important in the complete structural response for the model problem, and we have a method to estimate its effect.

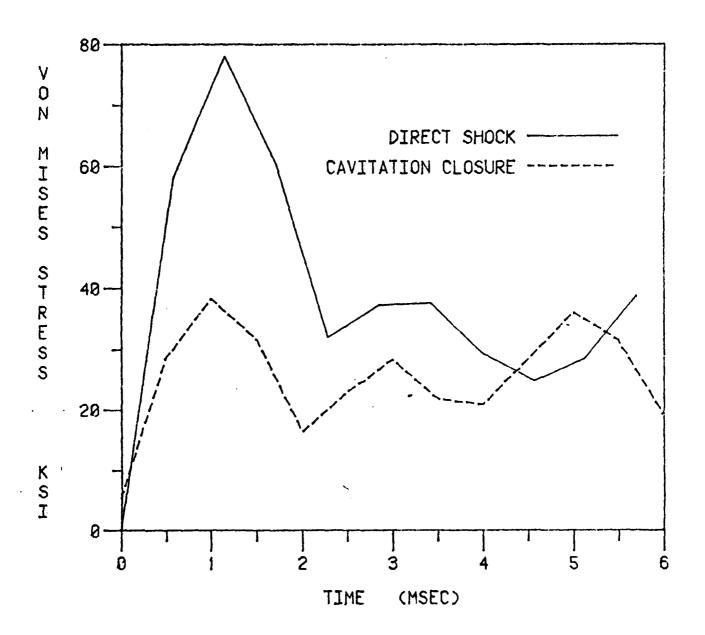


FIGURE 9. STRESS ON CYLINDER AT ELEMENT NEAREST EXPLOSIVE

#### **BIBLIOGRAPHY**

- Almroth, B. O., Brogan, F. A., and Stanley, G. M., "Structural Analysis of General Shells," Volume II, User Instructions for STAGS, Structural Mechanics Laboratory, Lockheed, Palo Alto Research Lab, Palo Alto, California, Mar 1978.
- Arons, A. B., Yennie, D. R., Cotter, T. P., "Long Range Shock Propagation in Underwater Explosion Phenomena II," <u>Underwater Explosions Research, Vol. I, The Shock Wave</u>, 1950, pp. 1473-1583.
- DeRuntz, J. A., and Brogan, F. A., "Underwater Shock Analysis of Non-linear Structures, A Reference Manual for the USA-STAGS Code (Version 2)," LMSC-D633864, Contract No. DNA 001-78-C-0029, Jan 1979.
- Gaspin, J. B., "Experimental Investigations of the Effects of Underwater Explosions on Swimbladder Fish, I: 1973 Chesapeake Bay Tests," NSWC/WOL TR 75-58, 20 Jun 1975.
- Gaspin, J. B. and Price, R. S., "The Underpressure Field from Explosions in Water as Modified by Cavitation," NOLTR 72-103, May 1972.
- Geers, T. L., "Transient Response Analysis of Submerged Structures," in <u>Finite</u> <u>Element Analysis of Transient Non-Linear Behavior</u>, AMD Vol. 14, ASME, New York, 1975.
- Giltrud, M. E., and Lucas, D. S., "A Numerical Comparison with an Exact Solution for the Transient Response of a Cylinder Immersed in a Fluid," Shock and Vibration Bulletin, Sep 1979.
- Gordon, J., and Costanza, F., "An Analysis of Bulk Cavitation in Deep Water," DTNSRDC LTR #1770-58, Aug 1980.
- Park, K. C., "An Improved Stiffly Stable Method for Direct Integration of Non-Linear Structural Dynamics," Jour. App. Mech., Vol. 42, 1975, pp. 464-470.
- Snay, H. G., and Kriebel, A. R., "Surface Reflection of Underwater Shock Waves," NOLTR 70-31, Mar 1970.
- Walker, R. R., and Gordon, J. D., "A Study of Bulk Cavitation Caused by Underwater Explosions," DTMB Report 1976, Sep 1966, AD 643 549.

#### DISTRIBUTION

	Copies		Copies
Commander		Commander	
Naval Sea Systems Command		Naval Weapons Center	
Department of the Navy		Attn: Code 533 (Technical	
Attn: SEA-322 (J. R. Sullivan)	1	Library)	1
SEA-322 (D. M. Hurt)	1	China Lake, CA 93555	-
SEA-322 (H. Ward)	1	<b></b>	
SEA-322 (J. M. Fowler)	1	Commanding Officer	
SEA-63R (F. Romano)	1	Naval Underwater Systems Center	
SEA-63R32 (M. Murphy)	1	Attn: Technical Library	1
SEA-09G32	2	Newport, RI 02840	_
Washington, DC 20362	<del></del>		
	•	Office of Naval Research	
Commander		Attn: Code 474 (Dr. N. Basdekas)	1
David Taylor Naval Research and		800 North Quincy Street	-
Development Center		Arlington, VA 22217	
Attn: Code 17 (W. W. Murray)	1		
Code 175 (J. W. Skyes)	ī	Defense Nuclear Agency	
Code 175.2 (B. Whang)	ī	Attn: SPSS (D. Sobota)	1
Code 175.2 (W. Gilbert)	1	DDST (E. Sevin)	ī
Code 042	1	Washington, DC 20305	
Bethesda, MD 20084		<b>3</b>	
•		Director	
Underwater Explosions Research		Defense Advanced Research Project	s
Division		Agency	
David Taylor Naval Ship Research		Attn: Technical Library	1
and Development Center		Washington, DC 20301	
Attn: Technical Reference Center	1	•	
Code 177 (R. E. Fuss)	1	Lockheed Palo Alto Research Lab	
Code 177T (J. Wise)	1	Attn: T. L. Geers	1
Code 177.1 (V. Bloodgood)	1	3521 Hanover Street	
Code 177.1 (M. Riley)	1	Palo Alto, CA 94304	
Portsmouth, VA 23709			
		Commander	
Director		Naval Ocean Systems Center	
Naval Research Laboratory		Attn: Technical Library	1
Attn: Technical Library	1	San Diego, CA 92152	
H. Huang	1		
Washington, DC 20375		Defense Technical Information Center	
		Cameron Station	
		Alexandria, VA 22314	1

### DISTRIBUTION (Cont.)

	Copies
Internal Distribution:	
R14 (R. Barash) R14 (T. Farley) R14 (J. Gaspin) R14 (J. F. Goertner) R14 (F. Hains) R14 (A. Henney) R14 (N. Holland) R14 (K. Kiddy) R14 (D. Lehto) R14 (M. Marcus) R14 (M. Marshall) R14 (W. McDonald) R14 (M. Moussouros) R14 (D. Nicholson) R14 (G. Harris) R14 (R. Thrun) R14 (G. Young)	1 1 1 1 1 1 1 10 1 1 1 1 1
R14 R (P. Wessel) R10 (J. Proctor) R15 (J. Pittman) R15 (R. Price) R122 (L. Roslund) R102 (D. Phillips) R121 (M. Stosz) R102 (K. W. Reed) E35 E431 E432	1 1 1 1 1 1 1 1 9